

Follow the single cage with platform instructions to completely construct the initial cage.

When moving to the second cage, build the platform frame, cage and place the cage on the frame before putting the wood and rubber inside the platform frame.

Use the 2m crossbeams to position the two cages next to each other, and bolt these together.

Finally, insert the wood and rubber in to the second platform frame, as per the instructions for the first platform frame.

Once fully assembled, bolt the second cage down to the ground and screw the black countersunk screws in as per instructions on the single cage.



Process Specific Tolerances

Laser Sheet	±0.25
Laser RHS	±0.3
Machined	±0.2
Saw Cut	+0/-2
General Fabrication	±0.5

GENERAL TOLERANCE  
UNLESS SPECIFIED  
ISO 2768 - MK

LINEAR DIMENSIONS

0.5<13	±0.1
3<16	±0.1
6<130	±0.2
30<120	±0.3
120<1400	±0.5
400<11000	±0.8
1000<12000	±1.2

ANGULAR DIMENSIONS

10 1°
10<150 ±30'
50<120 ±20'
120<1400 ±10'
400<1 ±5'

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETRES

NAME	DATE
DRFTD	
DRAWN	
CHK'D	
APPV'D	

CURRENT  
REVISION:

DATE CREATED: Wednesday, 7 June 2017

DO NOT SCALE DRAWING

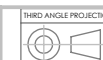
Material:

Weight:

Finish:

MAX QTY PER PALLET:

DEBUR AND BREAK SHARP EDGES



DESCRIPTION:

Joining the Second Cage

PRODUCT ID:

SCALE:1:25

SHEET 1 OF 1

A3